## 100% Solids

**100% Solids** process inks were developed specifically for use on non-absorbent substrates such as foils, acetates and plastics and are formulated with a unique vehicle system that sets by oxidation on the substrate.

**100% Solids** flexible formulation allows our ink technicians to custom mix the ink for the particular characteristics of your non-absorbent substrate to ensure the most trouble-free printing possible. Where extra rub resistance is required, varnishing is recommended.

Although **100% Solids** inks set faster and dry harder on non-absorbent substrates, we recommend the use of W-1600 Drying Stimulator and W-1401 Liquid Fountain Additive in conjunction with these inks to ensure proper drying.

**100% Solids** is available in both **Coatable** and **Coatable Fade-Resistant**<sup>1</sup> versions, **Superior** also offers high strength PANTONE® blending bases.

196+ hours lightfastness based on 'Blue Wool Scale' (BWS)

## **100% Solids Coatable**

Gloss / Coated	Matte/Dull Coated	Uncoated Offset	Non- Absorbent	Print Sharpness	Rheology Body	Work & Turn	Stay Open	Rub Resistance		gh oss	UV/AQ Coatable*	Stampable*	
••			000		Medium		N/A	•	•		*Allow a minir	num of 48 hours	
	Ink Nu	mbers		Specs					Legend				
MBE-87 DRE-14	AE-1658 Process Black MBE-8718 Process Cyan DRE-1481 Process Magenta YC-3897 Process Yellow			Tack* 13.0 - 15.0 Viscosity** 300 - 350				(	00	Rec	table commende hly Recom		

<sup>\*</sup>Using an electronic inkometer @ 800 RPM \*\*Reading taken on a AR Viscometer

## 100% Solids Coatable F/R (Fade-Resistant)

Gloss / Coated	Matte/Dull Coated	Uncoated Offset	Non- Absorbent	Print Sharpness	Rheology Body	Work & Turn	Stay Open	Rub Resistanc	Hi e Glo	•	UV/AQ Coatable*	Stampable*
••	••	••	000	••	Medium		N/A	•	•			num of 48 hours
AE-652 Process Black MBE-8030 Process Cyan DRD-9443 Process Magenta YC-3306 Process Yellow				Specs Tack* 13.0 - 15.0 Viscosity** 300 - 350					000			



\*Using an electronic inkometer @ 800 RPM \*\*Reading taken on a AR Viscometer